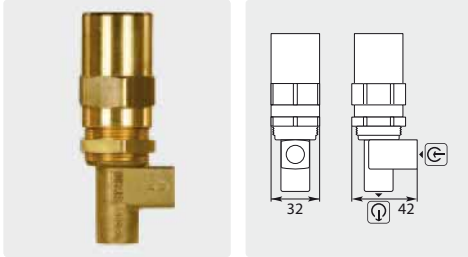


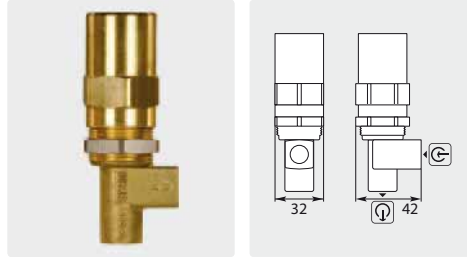
Relief valves / pressure regulation valves

ST-230 Pressure regulating valve



110 mm. Max. 250 bar / 30 l/min / 95 °C

R+M Nr.	⊖	⊕
200 230 500	1/4" F	1/4" F
200 230 510	M16 x 1.5 M	1/4" F



110 mm. Max. 350 bar / 30 l/min / 95 °C

R+M Nr.	⊖	⊕
200 230 600	1/4" F	1/4" F
200 230 610	M16 x 1.5 F	1/4" F

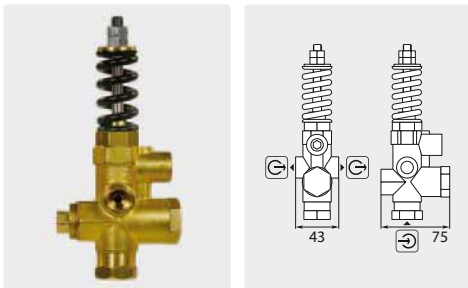
Repair kits



ST-230

R+M Nr.	TYP
200 230 495	250 bar
200 230 496	350 bar

S 250



160 mm. Max. 250 bar / 35 l/min / 95 °C

R+M Nr.	⊖	⊕
530 10	1/4" F	3/8" F

S3



110 mm. Max. 700 bar / 100 l/min / 85 °C

R+M Nr.	⊕
010 002 15	1/2" M

Repair kits



S 250

R+M Nr.
121 412 92

SR



110 mm. Max. 200 bar / 41 l/min / 80 °C

R+M Nr.	⊖	⊕
010 002 10	1/4" F	3/8" M

VS 240



90 mm. Max. 240 bar / 24 l/min / 60 °C

R+M Nr.	⊖	⊕
530 525 0	∅ 3.5 mm	3/8" M

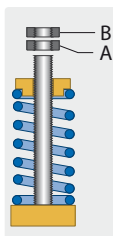
VS 500



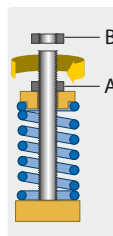
222 mm. Max. 500 bar / 80 l/min / 90 °C

R+M Nr.	BP	⊕
532 520 0	3/8" F	1/2" F

Setting up of a relief valve



Screw off fixing nut (B) and regulating nut (A). Switch on high pressure cleaner and press trigger of gun so that the entire water flow runs out of the relief valve.



Slowly unscrew regulating nut (A) until pressure on the gauge is higher than the working pressure of the machine i.e. (> 100 bar = 10% . < 100 bar = 20%). Switch off hp cleaner and unscrew fix nut (B) without changing the position of nut (A).

Attention

High pressure cleaner that are equipped with a regulation (bypass) valve must be set after having adjusted the relief valve.