

## INTERPUMP repair kits

### Valves



6 pieces

R+M Nr.	TYP
340 001 01	Kit 1
340 043 01	Kit 43
340 062 01	Kit 62
340 123 01	Kit 123
340 169 01	Kit 169

### Valve plugs



6 pieces

R+M Nr.	TYP	⊙
340 004 01	Kit 4	M24x2x16
340 005 01	Kit 5	M24x2x16 (NK)

### Oil seal kits



For 3 pistons

R+M Nr.	TYP	⊙	⊙	⊏
340 002 01	Kit 2	22	32	5.5
340 023 01	Kit 23	20	30	5.0
340 024 01	Kit 24	22	35	8.0
340 037 01	Kit 37	32	42	7.0
340 083 01	Kit 83	15	24	5.0
340 159 01	Kit 159	18	26	6.0

### Hot water kit



For 3 pistons with valves.  
Suitable for hot water. For pumps series 47. Max. 85 °C

R+M Nr.	TYP	⊙
340 220 01	Kit 220	20 mm

### Valves



6 pieces. For hot water. Max. 85 °C

R+M Nr.	TYP
340 201 01	Kit 201

### Special oil



R+M Nr.	TYP
999 000 00	1 l

### Seal kits



For 1 piston

R+M Nr.	TYP	⊙
340 027 01	Kit 27	20 mm
340 028 01	Kit 28	20 mm
340 029 01	Kit 29	22 mm
340 080 01	Kit 80	45 mm
340 082 01	Kit 82	20 mm
340 092 01	Kit 92	15 mm
340 096 01	Kit 96	15 mm
340 130 01	Kit 130	15 mm
340 131 01	Kit 131	18 mm
340 167 01	Kit 167	18 mm
340 203 01	Kit 203	22 mm
340 205 01	Kit 205	18 mm

### Sleeve kits



For 3 pistons

R+M Nr.	TYP	⊙
340 019 01	Kit 19	20 mm
340 069 01	Kit 69	20 mm
340 088 01	Kit 88	15 mm
340 097 01	Kit 97	15 mm
340 127 01	Kit 127	18 mm
340 141 01	Kit 141	18 mm
340 148 01	Kit 148	22 mm
340 160 01	Kit 160	15 mm
340 161 01	Kit 161	18 mm
340 172 01	Kit 172	22 mm
340 174 01	Kit 174	16 mm
340 202 01	Kit 202	22 mm

### Tension screws



Screw with gasket seal

R+M Nr.	TYP
340 006 01	Kit 6
340 054 01	Kit 54

### Ceramic sockets



Ceramic

R+M Nr.	⊏	⊙
510 400 09	25.0 mm	15 mm
520 400 09	37.5 mm	15 mm
440 401 09	37.5 mm	18 mm
500 404 09	40.0 mm	20 mm
470 404 09	50.0 mm	20 mm
470 405 09	50.0 mm	22 mm
660 401 09	54.0 mm	22 mm

### O-rings for valve plugs



R+M Nr.	TYP	⊏	⊙
903 847 00	M24	2.62	20.24
904 051 00	M32	3.53	26.58

## UDOR high pressure pumps

### Pumps



### Pump

P	←	U	KW	TYP
120	48	1450	10.9	GC 50/12S
120	48	1450	10.9	GC 50/12S *
140	42	1450	11.1	GC 42/14S
200	21	1450	7.9	GC21/20S
200	26	1450	9.8	GC26/20S
200	30	1450	11.3	GC 30/20S

\* shaft on left

### Repair kits



Valves 6 pieces

Seal kits for 3 pistons

Piston rings for 3 pistons

Oil seal kit for 1 piston

Ceramic socket for 1 piston

Fastening kit for 3 pistons

R+M Nr.	R+M Nr.	R+M Nr.	R+M Nr.	R+M Nr.	R+M Nr.	R+M Nr.
171 048 120	171 606 103	171 606 112	171 606 119	171 000 743	171 120 534	171 606 138
171 048 121	171 606 103	171 606 112	171 606 119	171 000 743	171 120 534	171 606 138
171 042 140	171 606 103	171 606 112	171 606 119	171 000 743	171 120 534	171 606 106
171 021 200	171 606 103	171 606 110	171 606 117	171 000 743	171 120 532	171 606 106
171 026 200	171 606 103	171 606 110	171 606 117	171 000 743	171 120 532	171 606 106
171 030 200	171 606 103	171 606 111	171 606 118	171 000 743	171 120 533	171 606 106

Symbols P pressure ← flow U revolutions KW kilowatt V voltage TYP type ⊙ diameter ⊙ thread ⊙ internal diameter ⊏ height