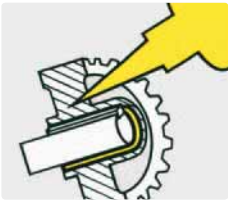


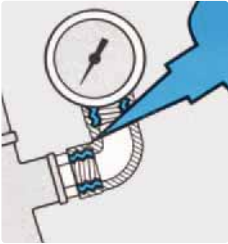
Adhesives & sealing materials

Retaining



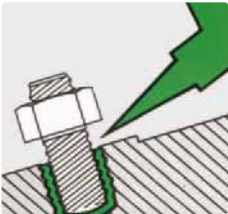
TYP	R+M Nr.	C	ñ	°C	Nm *	function
83.21	954 50	green	50 ml	-55 – +175 °C	25 - 35	high strength retaining and locking approved as sealant or pure Oxygen BAM.
83.21	954 55	green	250 ml	-55 – +175 °C	25 - 35	high strength retaining and locking approved as sealant or pure Oxygen BAM.
85.05	954 850 525 0	green	250 ml	-55 – +200 °C	50 - 70	high tenacity, extremely quick hardening, suitable for passive surfaces as galvanized steel and steel without activator

Threadsealing



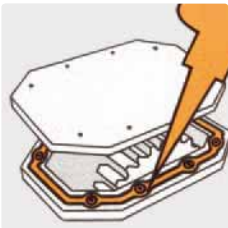
TYP	R+M Nr.	C	ñ	°C	Nm *	function
53.14	954 531 405 0	brown	50 ml	-55 – +150 °C	12 - 16	Brown small diameter pneumatic and hydraulic fittings connection, DVGW approved for gas
58.11	954 581 105 0	yellow	50 ml	-55 – +150 °C	18 - 22	Yellow pipe sealant approved for DWGV, WRAS and BAM. Low screwing friction
58.11	954 581 125 0	yellow	250 ml	-55 – +150 °C	18 - 22	Yellow pipe sealant approved for DWGV, WRAS and BAM. Low screwing friction
85.86	954 858 605 0	green	50 ml	-55 – +200 °C	15 - 25	Green DIN-DVGW/KTW approved for gas and potable water. High Temperature sealing +200 °C

Threadlocking



TYP	R+M Nr.	C	ñ	°C	Nm *	function
55.03	954 550 305 0	blue	50 ml	-55 – +150 °C	17 - 22	Oil tolerant threadlock. DVGW/KTW approved. Larger gap filling.
83.54	954 835 405 0	blue	50 ml	-55 – +150 °C	28 - 35	Green studlocking general purpose high torque strength
54.03	954 540 350	blue	50 ml	-55 – +150 °C	14 - 18	medium-tight screw locking device for protection of threads in case of a push, vibration and pressure

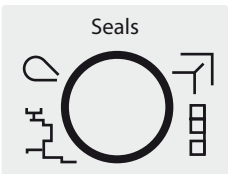
Liquid gasketing



TYP	R+M Nr.	C	ñ	°C	Nm *	function
58.14	954 581 407 5	orange	75 ml	-55 – +150 °C	5 - 8	Orange general purpose flexible, small to medium size gear boxes sealing

* shear strength

Superglue



TYP	R+M Nr.	C	ñ	°C	setting time	function
43	954 430 20	green	20 ml	-55 – +80 °C	2 - 5 sec.	Multi use instant adhesive. Bonds ceramic, fabrics, aluminium, leather and most plastics.

Activator



TYP	R+M Nr.	ñ	function	fixture time
11	954 112 00	200 ml	for anaerobic adhesives	30 - 60 seconds



Thread seal tape



R+M Nr.	VPE
954 00	1 reel
954 10	10 reels
954 25	250 reels

Grease for seals



R+M Nr.	ñ
953 50	50 g

Symbols °C temperature ñ volume TYP type VPE packing unit C colour